



Fabrication & Plant List

Machine Shop.

Milling:

Haas VF2 CNC Machining centre with 4th axis Y.O.M 2012

X = 762 mm Y= 406 mm Z= 508 mm

Table : 914 mm x 356 mm

4th Axis 10" dia x 50 mm thro' bore

Haas Mini – Mill 2 CNC Machining Centre Y.O.M 2011

X= 505 mm Y= 405 mm Z= 356 mm

Table: 1016 mm x 356 mm

4th Axis 10" dia x 50 mm thro' bore

XYZ VM 3500 Prototrak CNC Bed Mill Y.O.M 2004

X= 787 mm Y= 508 mm Z= 584 mm

Table: 1372 mm x 356 mm

XYZ SMX 5000 CNC BED MILL Y.O.M 2016

X= 1524mm Y= 596mm Z= 540mm

Table : 1930mm x 356mm

Turning:

Haas ST-20 CNC Turning Centre Y.O.M 2011

Turned Dia = 381mm

Turned Length = 533 mm

Thro' bore 51 mm

XYZ SLX 425 Prototrak CNC Lathe Y.O.M 2005

Turned over cross slide = 257mm

Turned length = 2000 mm

Thro' bore = 80mm

Colchester Triumph VS2500

Turned over cross slide = 246 mm

Turned length 1250 mm

Thro' bore = 54mm

Fabrication Shop.

- Esab 400 amp MIG welding plant - 2 off
- Esab 220 amp AC/DC TIG welding plant – 1 off
- Amada 80 Ton Press Brake
- Guillotine

- Horizontal Band saw 12" Capacity
- Oxy - Acetylene Burning gear
- Pillar drill
- Colchester lathe
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Sawing.

Bauer Horizontal Band saw 12" capacity Y.O.M 2014

All the above are supported by an extensive range of calibrated measuring instruments and One CNC CAD-CAM system.

Precision Machining Services.

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